

Fitting your Made to Measure Heavy Duty Framed Screen - Codes 050.2 to 058.2

Thanks for choosing our screen system.

We double check all orders before despatch, but we would ask you to check that all the components have been received as listed below. If any items are missing please call us on 01628 481919

If you are unsure at any stage please contact us. We are always happy to help.

These instructions explain how to fix using the following fitting options:

Hinge and Turn Buttons – page 1

Turn Buttons – page 3

Magnetic Strips– page 5

Please turn to the relevant page for your order.

Contents:

Framed screen
with 1 part of
the hinge
attached



Hinge parts to
match the
number
already
attached to
your screen



2 No. 6 1"
countersunk
screws per
hinge



2 or more Turn
Buttons
depending on
the size of your
screen



No. 6 1" Screws
to match the
number of Turn
Buttons



1 Handle per screen



2 No 4 ½" Countersunk screws per handle



Tools required

- Spirit level
- Pencil
- Manual or power drill
- 2.5mm Drill bit
- Posidrive 2 (for the hinge and turn button screws)
- Posidrive 1 (for the handle screws)

Overview

Your screen has been made to measure, supplied with one part of each hinge attached to the framework.

Open your window and offer the screen up to your framework. If you chose for us to calculate your screen size when ordering adjustments will have been made to the size of your screen to allow for obstructions or minimal flat frame space. When considering where to fit, remember that the hinges require 16mm, and the turn buttons 10mm, of flat frame space. The turn buttons are usually positioned on the opposing side to the hinges but they can be fitted on any of the other 3 sides of the screen.

Step 1 – Attaching the handle to your screen

- Consider the position of your handle on your screen. This should relate to ease of opening the screen. For example, if the window is side hung but high up, or over some units, you may wish to position the handle towards the bottom of the screen.
- Once the position is determined use the handle itself to mark where the drill holes are required with a pencil.
- Using a 2.5mm bit suitable for aluminium drill the 2 holes and then screw the handle into position using the No 4 ½" Countersunk screws and a posidrive 1 screwdriver. Do not overtighten the screws.

Step 2 – Fitting the hinges to your framework

- Assemble the hinges on to the screen. If your screen is side hung the grooved end of the pin should be at the top.
- Offer up to the window frame and mark the position of the holes with a pencil. If possible, it's helpful to have an additional pair of hands at this point.

TIP: It's a good idea to fix using 1 screw on the top hinge and one on the bottom to test you are happy with the position before completing the rest

- Mark the holes with a pencil and drill with the 2.5mm bit.

- Screw the hinges into place with the No 6. 1" countersink screws provided.

Step 3 – Attaching the turn buttons to your framework

- With your screen in place decide where you wish to position your turn buttons. The shank should sit up against your screen so that the finger can turn across the frame to hold it closed. With the position decided use your pencil to mark the drilling position around the shank cylinder.
- Using a 2.5mm bit drill a hole and then screw the turn button into position using the No. 6 1" screws and a posidrive 2. Do not overtighten.
- Repeat the process for each turn button.

YOUR INSTALLATION IS COMPLETE

Turn Button Fixings

Contents

Framed
Screen(s)



4+ Turn Buttons
depending on
the size of your
screen



No. 6 1" Screws
to match the
number of Turn
Buttons



Tools required

- Spirit level
- Pencil
- Manual or power drill
- 2.5 mm Drill bit
- Posidrive 2 screwdriver

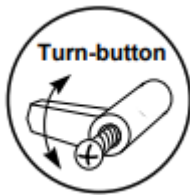
Overview

Your screen has been made to measure.

Open your window and offer the screen up to your framework. If you chose for us to calculate your screen size when ordering, adjustments will have been made to the size of your screen to allow for obstructions or minimal flat frame space. When considering where to fit, remember the turn buttons require 10mm, of flat frame space to the side of the screen. They can be positioned on all 4 sides or on opposing sides depending on the frame space available.

Step 1 – Attaching the turn buttons to your framework

- With the window open offer the screen up (a second pair of hands is useful here) and ensure the screen is overlapping the flat framework around the opening. You may wish to use a spirit level to ensure the screen is straight but often levelling by eye is the best option.
- Considering the comments in the overview decide where you wish to position your turn buttons on the first side. With your pencil draw a line against the frame at these positions.
- Remove the screen.
- The shank of the turn button should sit right up against your screen so that the finger can turn across the frame to hold it closed. Now offer up the turn button next to the pencil line and create a mark around the shank.



- Using a 2.5mm bit, drill a hole in the middle of your mark and then screw the turn button into position using the No. 6 1" screw and a posidrive 2. Repeat the process for any additional turn buttons you have marked on this side of the screen.
- Offer the screen up again and turn the fitted turn buttons on to the screen. This will assist you to mark the turn buttons for the remaining side / sides.
- Repeat the marking and fixing process for the remaining sides.

YOUR INSTALLATION IS COMPLETE

Magnetic Strip Fixings

Contents

Framed Screen(s) with 2 grey adhesive strips to the back of the frame. The first adhered to the screen the other magnetised to the first.



Tools required

- Lint free cloth
- White Spirit or similar alcohol cleaner
- Spirit level

Overview

Your screen has been made to measure.

Open your window and offer the screen up to your framework. If you chose for us to calculate your screen size when ordering adjustments will have been made to the size of your screen to allow for obstructions or minimal flat frame space. When considering where to fit, remember the width of the magnetic strip on your screen is 13mm The magnet will run all the way around your frame and sits 8mm in from the edge of the screen on the flat surface

Step 1 – Cleaning your framework.

- It is important that your window framework is totally clean and dry when you adhere the magnetic strips.
- Once you have cleaned your frames we would suggest wiping them over with white spirit or an alcohol cleaner and a lint free cloth

Step 2 – Mark where to fit your screen

- Offer your screen up to the window frame and considering the points given in the overview decide where to fit your screen (a second pair of hands is useful here). It's a good idea to draw a pencil line round part or all of the screen once you have the positioning correct. You may wish to use a spirit level to ensure the screen is straight but often levelling by eye is the best option.

Step 3 – Attaching the magnetic strip to your window

- Lay your screen down on a flat surface. You should have the side with the magnetic strips facing upwards.
- You will see there are 2 strips on the back of your screen. The first is adhered to the frame and the one on top is held in place magnetically. You will note that this can be lifted off the screen.

- Look all around the screen and check that the top magnetised layer is correctly lined up with the layer below and has not been dislodged in transit.
- Now you can peel the backing off All 4 sides of the screen.
- Open your window. Lift the screen up and with the magnetic strips facing your window. Line up your screen to the position you have previously marked. Push the screen firmly on to your framework all around the screen.
- Carefully remove the screen leaving one of the paired strips in place on your frame and further press the remaining strips into place along their length. Leave to 'cure' for about 20 mins before you start to use your screen.

YOUR INSTALLATION IS COMPLETE